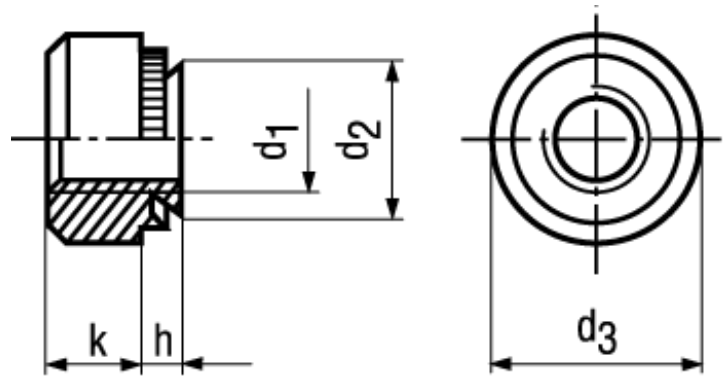




BN 200

Self-clinching nuts

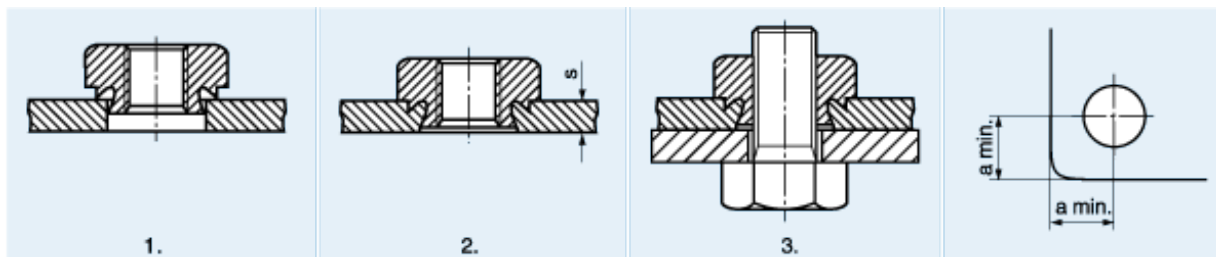
Steel case-hardened

zinc plated blue



ISO 4042

Fasteners hardness ≥ 320 HV with electroplated coatings:
Susceptible to hydrogen embrittlement!
Further notice to residual risks can be found in the
introduction section.



1. Drill or punch the bore, do not countersink or deburr it.
2. On punched bores, do not insert the nut from the side with the burr.
3. Fasten the screw from the opposite side.

Article#	d ₁	d ₂ max.	d ₃	k	a min.	Hole size	s	h max.
1098101	M2	4,22	6,3	1,5	4,8	4,25-4,33	1,1-1,4	0,97
1098152	M2,5	4,22	6,3	1,5	4,8	4,25-4,33	1,1-1,4	0,97
1098195	M3	4,22	6,3	1,5	4,8	4,25-4,33	1,1-1,4	0,97
1098284	M4	5,38	7,9	2	6,9	5,4-5,48	1,1-1,4	0,97
1098322	M5	6,38	8,7	2	7,1	6,4-6,48	1,1-1,4	0,97
1098357	M6	8,72	11,05	4,08	8,6	8,75-8,83	1,4-2,3	1,38
1098381	M8	10,47	12,65	5,47	9,7	10,5-10,58	1,4-2,3	1,38