N	MODEL	ROTARY SWITCH SPECIFICATION	SPEC NO:			
	SR09			DATE:	2016.04.14	
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	eneral specification	on emperature range   -20 ~ +70 °C (normal humidity  normal press	.)	7 1.	1	
1	1.1 Operating temperature range -20 ~ +70 °C (normal humidity normal press).  1.2 Test conditions  1.2.1 Ambient temperature 5°C ~30°C  1.2.2 Relative humidity 25% to 85%					
1.2.2 Relative humidity 25% to 85%					1191	
		1.2.3 Air pressure86 Kpa~106 Kpa				
	1.3 Appearance	. Structure and Dimension				
	1.3.1 Appearance There should be no defects that affect the serviceability of product					
		ure and Dimension Style and dimension ag: DC24 V 0.5 A; DC 48 V 0.2 A	n:Shall conform to the assemble	drawings		
1	Iechanical charac					
Item	icenamear enarac	Test Condition		Requirements		
Tien	Operation torque Fixed product, fastening with a torque meter on the shaft counter-clockwise in the		ounter-clockwise in the end. The			
2.1	operanen ien,	pointer to zero, in clockwise rotation in the end		350± 150 gf.cm		
2.2	Switch type			1 pole 6 position		
3. E	lectrical characte	ristics		•		
3.1	Contact Resista	Rating:DC 5V Current: 1 A		$100 \text{m} \Omega$ or less		
3.2	Insulation resistance	Measurements shall be made following application of <u>DC 500</u> V potential across terminals and across terminals and frame for one minute.		$100 \mathrm{M}\Omega$ or more		
3.3	Dielectric stren	AC 500 V (50~60Hz) shall be applied across terminals and across terminals and frame for one minute.		There shall be no breakdown.		
4. E	nvironmental res	istance.		•		
4.1	Resistance to le temperatures		ne standard atmosphere for 1	There shall be no deformation or cracks in molded part.		
4.2	Dry heat	On $70 \pm 3$ °C storage temperature tank after 96 hours, in the hour, then measured in 1 hour	ne standard atmosphere for 1	There shall be no def molded part.	ormation or cracks in	
	Q + 11 +	1 Di 11 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	The second of th			
4.3	Constant hot a humid	Placed in the temperature of the primary is $40 \pm 2$ °C, relate environment, 96 hours and then placed in a standard atmost measurement				
4.4	Solderability to	The top of the terminals shallbe dipped 2mm in the solder bath of 350±5°C for 3±1 seconds.		The area of soldering should be over 75%.		
5. E	ndurance.	<u> </u>				
5.1	Operating life	Increase the load life test, rotation speed of 30 beats / min (back and forth 1 back 1 count), 2,000 turns the total rotation		The following $200 \text{m} \Omega$ contact resistance		
6. Sc	ldering condition	is.		!		
	Hand soldering Please practice according to below conditions:			There shall be no deformation or cracks in		
6.1		<ul><li>(1) Soldering temperature: 350°C Max</li><li>(2) Continuous soldering time: 3 s Max</li><li>(3) Capacity of soldering iron: 20 w Max</li></ul>		molded part.		
			APPROVED	REVIEWED	PREPARED	
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