



Short Machine Taps

metric-fine ISO-thread DIN 13

Maschi a macchina corti

filettatura metrica fine ISO DIN 13



DIN 2181

Form D

HSS-G

Tol. ISO2/6H

Mf

| Nominal Diameter D | L 1 | L 2 | D 2 | ∅ | Art.-No. |
|-----------------------|-----|-----|------|------|----------|
| M 6 x 0.75 | 50 | 14 | 6.0 | 4.9 | 66318 |
| M 8 x 0.75 | 50 | 19 | 6.0 | 4.9 | 66324 |
| M 8 x 1.0 | 56 | 22 | 6.0 | 4.9 | 66326 |
| M 9 x 0.75 | 56 | 19 | 7.0 | 5.5 | 66328 |
| M 9 x 1.0 | 63 | 20 | 7.0 | 5.5 | 66330 |
| M 10 x 0.75 | 63 | 20 | 7.0 | 5.5 | 66332 |
| M 10 x 1.0 | 63 | 20 | 7.0 | 5.5 | 66336 |
| M 10 x 1.25 | 70 | 24 | 7.0 | 5.5 | 66338 |
| M 12 x 1.0 | 70 | 22 | 9.0 | 7.0 | 66344 |
| M 12 x 1.25 | 70 | 22 | 9.0 | 7.0 | 66346 |
| M 12 x 1.5 | 70 | 22 | 9.0 | 7.0 | 66348 |
| M 13 x 1.0 | 70 | 22 | 11.0 | 9.0 | 66350 |
| M 13 x 1.5 | 70 | 22 | 11.0 | 9.0 | 66351 |
| M 14 x 1.0 | 70 | 22 | 11.0 | 9.0 | 66353 |
| M 14 x 1.25 | 70 | 22 | 11.0 | 9.0 | 66354 |
| M 14 x 1.5 | 70 | 22 | 11.0 | 9.0 | 66356 |
| M 15 x 1.5 | 70 | 22 | 12.0 | 9.0 | 66360 |
| M 16 x 1.5 | 70 | 22 | 12.0 | 9.0 | 66366 |
| M 18 x 1.0 | 80 | 22 | 14.0 | 11.0 | 66370 |
| M 18 x 1.5 | 80 | 22 | 14.0 | 11.0 | 66372 |
| M 20 x 1.5 | 80 | 22 | 16.0 | 12.0 | 66384 |
| M 20 x 2.0 | 80 | 22 | 16.0 | 12.0 | 66386 |
| M 22 x 1.5 | 80 | 22 | 18.0 | 14.5 | 66394 |
| M 22 x 2.0 | 80 | 22 | 18.0 | 14.5 | 66396 |
| M 24 x 1.5 | 90 | 22 | 18.0 | 14.5 | 66504 |
| M 24 x 2.0 | 90 | 22 | 18.0 | 14.5 | 66506 |
| M 25 x 1.5 | 90 | 22 | 18.0 | 14.5 | 66508 |
| M 26 x 1.5 | 90 | 22 | 18.0 | 14.5 | 66512 |
| M 27 x 1.5 | 90 | 22 | 20.0 | 16.0 | 66517 |
| M 28 x 1.5 | 90 | 22 | 20.0 | 16.0 | 66522 |
| M 30 x 1.5 | 90 | 22 | 22.0 | 18.0 | 66530 |
| M 30 x 2.0 | 90 | 22 | 22.0 | 18.0 | 66532 |
| M 32 x 1.5 | 90 | 22 | 22.0 | 18.0 | 66536 |

Application:

for general use

- non abrasive material up to 900 N/mm²
- unalloyed and low alloyed steel
- for through holes
- for thread cutting by hand and machine

Applicazione:

per uso universale

- Materiali con buona truciabilità fino a R 900 N/mm²
- Acciaio non legati e scarsamente legati
- per fori passanti
- per uso manuale e con macchina

