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Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 04.02.2021

Version number 5.1

Revision: 04.02.2021

SECTION 1: Identification of the substance/mixture and of the company/undertaking

· 1.1 Product identifier

· Trade name: Loetlegierung Ecoloy TC

Loetlegierung Ecoloy TC300

- 1.2 Relevant identified uses of the substance or mixture and uses advised against
- · Technical function soldering
- Application of the substance / the mixture Brazing alloy

· 1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier: Stannol GmbH & Co. KG Haberstrasse 24 D-42551 Velbert

+49 (0) 2051 3120 332 sdb@stannol.de

• Further information obtainable from: Product Safety Department • 1.4 Emergency telephone number:

8:00 am - 5:00 pm (CET) +49 (0) 2051 3120 332

National Poisons Information Service +44 121 507 4123

Members of the public seeking specific information on poisons should contact: In England and Wales: NHS 111 - dial 111 In Scotland: NHS 24 - dial 111

SECTION 2: Hazards identification

 2.1 Classification of the substance or mixture
 Classification according to Regulation (EC) No 1272/2008 The product is not classified, according to the CLP regulation.

· 2.2 Label elements

- · Labelling according to Regulation (EC) No 1272/2008 Void
- · Hazard pictograms Void

· Signal word Void

- · Hazard statements Void
- · 2.3 Other hazards
- metals:

After working with the product and before eating, drinking or smoking, wash your hands with soap and water. Do not heat above $500 \circ C$.

May not get into the hands of children.

- Results of PBT and vPvB assessment
- PBT: Not applicable.
- · **vPvB:** Not applicable.

SECTION 3: Composition/information on ingredients

· 3.2 Mixtures

- · Description: Mixture of substances listed below with nonhazardous additions.
- · Dangerous components:

CAS: 7440-50-8 copper substance with a Community workplace exposure limit 0.2-5.0% EINECS: 231-159-6

• Additional information: For the wording of the listed hazard phrases refer to section 16.



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SECTION 4: First aid measures

· 4.1 Description of first aid measures

· General information: No special measures required.

• After inhalation: Supply fresh air; consult doctor in case of complaints.

· After skin contact: Generally the product does not irritate the skin.

· After eye contact: Rinse opened eye for several minutes under running water.

• After swallowing: If symptoms persist consult doctor.

4.2 Most important symptoms and effects, both acute and delayed No further relevant information available.

4.3 Indication of any immediate medical attention and special treatment needed

No further relevant information available.

SECTION 5: Firefighting measures

· 5.1 Extinguishing media

• Suitable extinguishing agents: Use fire extinguishing methods suitable to surrounding conditions.

- · 5.2 Special hazards arising from the substance or mixture No further relevant information available.
- 5.3 Advice for firefighters
- · Protective equipment: No special measures required.

SECTION 6: Accidental release measures

· 6.1 Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation

Wear protective clothing.

· 6.2 Environmental precautions: Do not allow to enter sewers/ surface or ground water.

- · 6.3 Methods and material for containment and cleaning up: Pick up mechanically.
- · 6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

SECTION 7: Handling and storage

• 7.1 Precautions for safe handling No special measures required.

· Information about fire - and explosion protection: No special measures required.

· 7.2 Conditions for safe storage, including any incompatibilities

· Storage:

· Requirements to be met by storerooms and receptacles: No special requirements.

- · Information about storage in one common storage facility: Not required.
- · Further information about storage conditions: None.

· Storage class: 11

• 7.3 Specific end use(s) No further relevant information available.

SECTION 8: Exposure controls/personal protection

- · 8.1 Control parameters
- · Additional information about design of technical facilities: No further data; see item 7.

· Ingredients with limit values that require monitoring at the workplace:

CAS: 7440-50-8 copper

WEL (Great Britain) Short-term value: 2** mg/m³

Long-term value: 0.2* 1** mg/m³ *fume **dusts and mists (as Cu)



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· Additional information: The lists valid during the making were used as basis.

· 8.2 Exposure controls

- · Personal protective equipment:
- General protective and hygienic measures:
- The usual precautionary measures are to be adhered to when handling chemicals.
- Respiratory protection:

Not necessary if room is well-ventilated.

Use suitable respiratory protective device in case of insufficient ventilation.

Filter P2

Protection of hands:



Protective gloves

Leather gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Penetration time of glove material

The determined penetration times according to EN 16523-1:2015 are not performed under practical conditions. Therefore a maximum wearing time, which corresponds to 50% of the penetration time, is recommended.

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

Eye protection: Safety glasses

SECTION 9: Physical and chemical properties

- · 9.1 Information on basic physical and chemical properties
- General Information
- · Appearance: Form: Solid Colour: Silver grey · Odour: Odourless · Odour threshold: Not determined. · pH-value: Not applicable. · Change in condition Melting point/freezing point: Undetermined. Initial boiling point and boiling range: Undetermined. · Flash point: Not applicable. · Flammability (solid, gas): Not determined. Decomposition temperature: Not determined. · Auto-ignition temperature: Product is not selfigniting. · Explosive properties: Product does not present an explosion hazard. · Explosion limits: Lower: Not determined.



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Trade name: Loetlegierung Ecoloy TC Loetlegierung Ecoloy TC300

Upper:	Not determined.
· Vapour pressure:	Not applicable.
 Density: Relative density Vapour density Evaporation rate 	Not determined. Not determined. Not applicable. Not applicable.
 Solubility in / Miscibility with water: 	Insoluble.
· Partition coefficient: n-octanol/water:	Not determined.
· Viscosity: Dynamic: Kinematic:	Not applicable. Not applicable.
· Solvent content:	
Solids content:	100.0 %
 9.2 Other information 	No further relevant information available.

SECTION 10: Stability and reactivity

· 10.1 Reactivity No further relevant information available.

· 10.2 Chemical stability

- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- · 10.3 Possibility of hazardous reactions No dangerous reactions known.
- **10.4 Conditions to avoid** No further relevant information available.
- · 10.5 Incompatible materials: No further relevant information available.
- · 10.6 Hazardous decomposition products: No dangerous decomposition products known.

SECTION 11: Toxicological information

· 11.1 Information on toxicological effects

- · Acute toxicity Based on available data, the classification criteria are not met.
- · Primary irritant effect:
- · Skin corrosion/irritation Based on available data, the classification criteria are not met.
- · Serious eye damage/irritation Based on available data, the classification criteria are not met.
- · Respiratory or skin sensitisation Based on available data, the classification criteria are not met.
- · Additional toxicological information:
- · CMR effects (carcinogenity, mutagenicity and toxicity for reproduction)
- Germ cell mutagenicity Based on available data, the classification criteria are not met.
- · Carcinogenicity Based on available data, the classification criteria are not met.
- · Reproductive toxicity Based on available data, the classification criteria are not met.
- STOT-single exposure Based on available data, the classification criteria are not met.
- STOT-repeated exposure Based on available data, the classification criteria are not met.
- · Aspiration hazard Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

- · 12.1 Toxicity
- · Aquatic toxicity: No further relevant information available.
- 12.2 Persistence and degradability No further relevant information available.
- 12.3 Bioaccumulative potential No further relevant information available.
- · 12.4 Mobility in soil No further relevant information available.



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· Additional ecological information:

· General notes:

Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

12.5 Results of PBT and vPvB assessment

· PBT: Not applicable.

· **vPvB:** Not applicable.

· 12.6 Other adverse effects No further relevant information available.

SECTION 13: Disposal considerations

· 13.1 Waste treatment methods

• Recommendation Smaller quantities can be disposed of with household waste.

· Uncleaned packaging:

• Recommendation: Packagings that may not be cleansed are to be disposed of in the same manner as the product.

SECTION 14: Transport information

· 14.1 UN-Number		
· ADR, ADN, IMDG, IATA	not regulated	
 14.2 UN proper shipping name ADR, ADN, IMDG, IATA 	not regulated	
· 14.3 Transport hazard class(es)		
· ADR, ADN, IMDG, IATA · Class	not regulated	
· 14.4 Packing group · ADR, IMDG, IATA	not regulated	
· 14.5 Environmental hazards:	Not applicable.	
· 14.6 Special precautions for user	Not applicable.	
 14.7 Transport in bulk according to Annex II of Marpol 		
and the IBC Code	Not applicable.	
· UN "Model Regulation":	not regulated	

SECTION 15: Regulatory information

· 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Labelling according to Regulation (EC) No 1272/2008 Void

· Hazard pictograms Void

· Signal word Void

· Hazard statements Void

· Directive 2012/18/EU

· Named dangerous substances - ANNEX I None of the ingredients is listed.

· 15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Department issuing SDS: Product Safety Department



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· Contact: Hr. Dörr · Abbreviations and acronyms:

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road) IMDG: International Maritime Code for Dangerous Goods

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances ELINCS: European List of Notified Chemical Substances CAS: Chemical Abstracts Service (division of the American Chemical Society) PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

GB